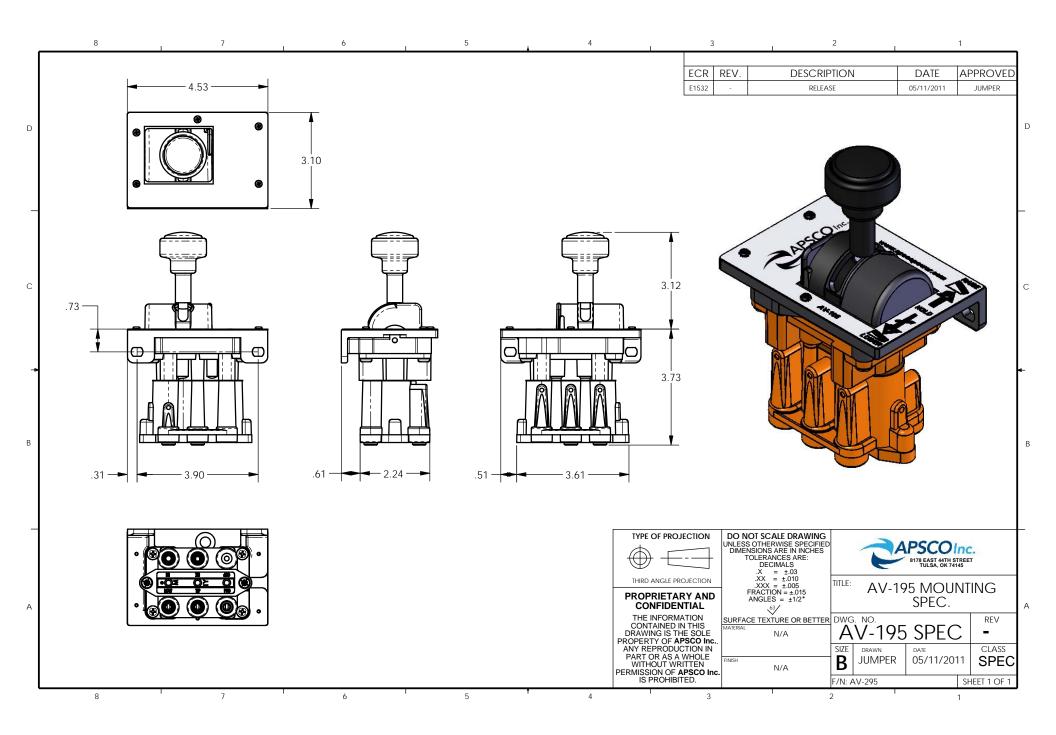


AV-195





Air Power Systems Co., Inc. 8178 E. 44th St. Tulsa, OK 74145 (918) 622-5600 FAX: (918) 622-5469

Installation Instructions Hoist Valve

Rev.:)-, 09/25/14 Approved By: Mark Haney

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CAB CONTROL – OPERATOR INSTRUCTIONS

(Important – These instructions are for guidance only. They may not be complete or accurate in the context of your equipment. Please consult your bodybuilder for specific operator instructions)

HOW TO LOWER THE BODY

Make sure no one is in the danger area (see back). Then,

- 1. SLOWLY move the actuator lever out of "HOLD" toward "LOWER".
- 2. Use additional caution when lowering a loaded body. Move the lever slowly until the body starts to move. Quick movements may cause the body to drop quickly and could result in equipment damage.
- 3. Regulate the speed at which the body lowers by moving the lever toward "HOLD" to slow it down or toward "LOWER" to speed the descent.
- 4. When body is down, move the lever back to "HOLD".
- 5. Lock tailgate

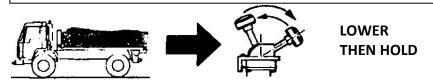
DO NOT DRIVE AWAY UNTIL BODY IS FULLY DOWN



WHEN DRIVING

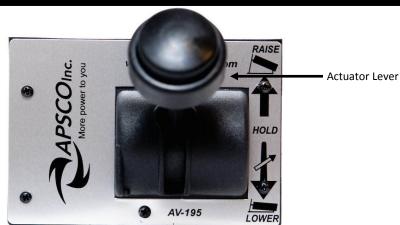


When UNLOADED leave the cab control in "HOLD" to minimize body bounce.



When LOADING, put the cab control in "LOWER" to insure that no oil is trapped in the cylinder and the entire load rests on the chassis. Return the control to "HOLD" when traveling.

CONTROL FEATURES



HOW TO LIFT THE BODY

Make sure the handbrake is on, the gear lever is in neutral, and the actuator lever is in "HOLD". Then,

- 1. Unlock the tailgate (taking care to stand clear)
- 2. Return to the cab, start the engine, and make sure the air pressure is at the level recommended by the manufacturer
- 3. Remain in the cab until the raising operation is complete
- 4. Press the safety latch
- 5. Make sure no one is within the danger area (see back)
- 6. Move the actuator lever to "RAISE". Releasing pressure on the lever will stop the body lifting if the spring return is equipped
- 7. Raise the body smoothly by varying the engine revs, but never exceed 1500 rpm $\,$
- 8. When the body gets to the raise angle desired, return the actuator lever to "HOLD"

SAFETY CODE

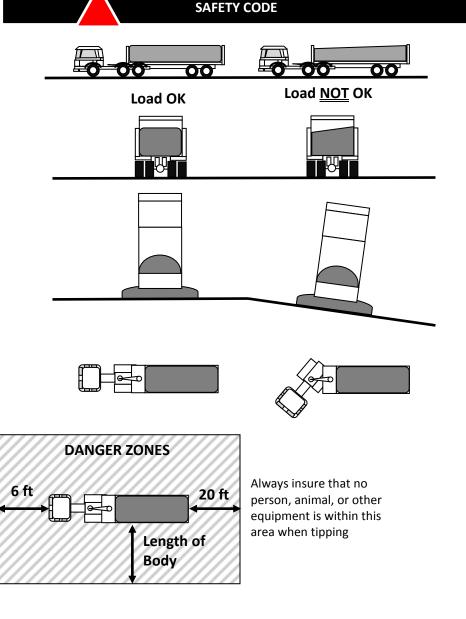
ALWAYS

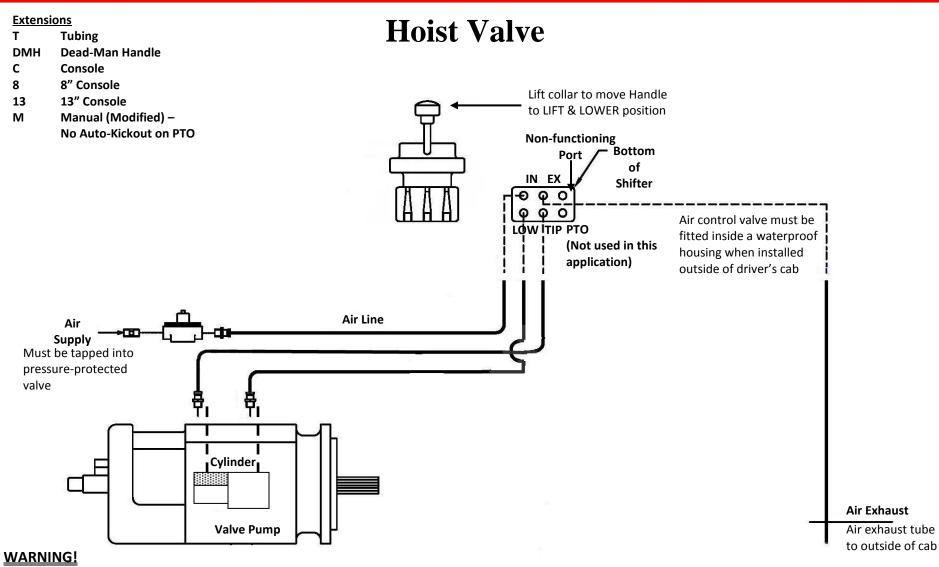
- Keep the tires at the correct pressure
- Spread the load evenly in the body
- For segmented units, make sure the trailer is coupled and in line with the cab unit
- Make sure the danger area is clear of people and obstructions (refer opposite)
- During RAISING, stay in the cab at the controls. If danger signs develop (for example: if the body starts to lean to one side or the load sticks) immediately lower the body
- Prevent the discharging load from piling up and fouling on the tailgate by driving forward VERY SLOWLY NO MORE THAN THREE FEET AT A TIME
- Just before loading, move the control lever to LOWER to insure that no oil is trapped in the cylinder and the full load rests on the chassis

EXTRA CAUTION

Be particularly careful in cold weather. Frost can cause wet loads to stick and discharge unevenly.

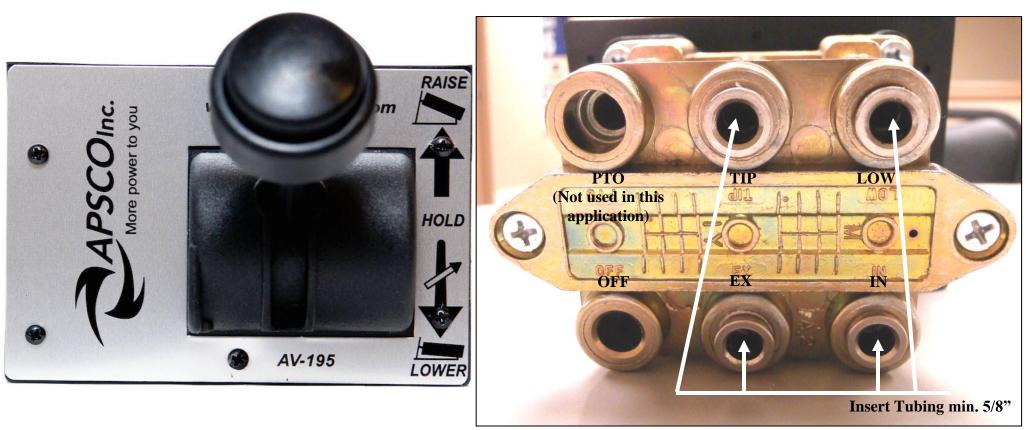
- NEVER
- Overload
- Alter the pressure setting of the relief (overload) valve
- Put the actuator lever in RAISE unless you are actually raising
- Raise an uncoupled trailer
- Raise in high winds
- Raise on a side slope
- Raise with the body within 20 feet of overhead power lines
- Shake the load free
- Drive off with the body up. This could damage the equipment
- Leave the body up overnight
- Leave the tractor with the ignition key in
- Go under a raised LOADED body
- Go under a raised EMPTY body
- Uncouple the trailer unless the body is down
- Steam clean the exposed cylinder tubes. This will cause corrosion
- Climb on the equipment by any means other than that provided by the manufacturer
- Raise with the tailgate closed





This piping circuit is for PRESSURE-PROTECTED air systems ONLY.

If the air system is not pressure-protected, a pressure protection valve must be fitted into the auxiliary line recommended by the chassis manufacturer



Top of Valve

Insert tubes a minimum 5/8" into all ports.

Note: If leaks occur, remove tube by depressing collet into Valve Body and removing tube. Examine tube for scratches, trim tube, and replace in