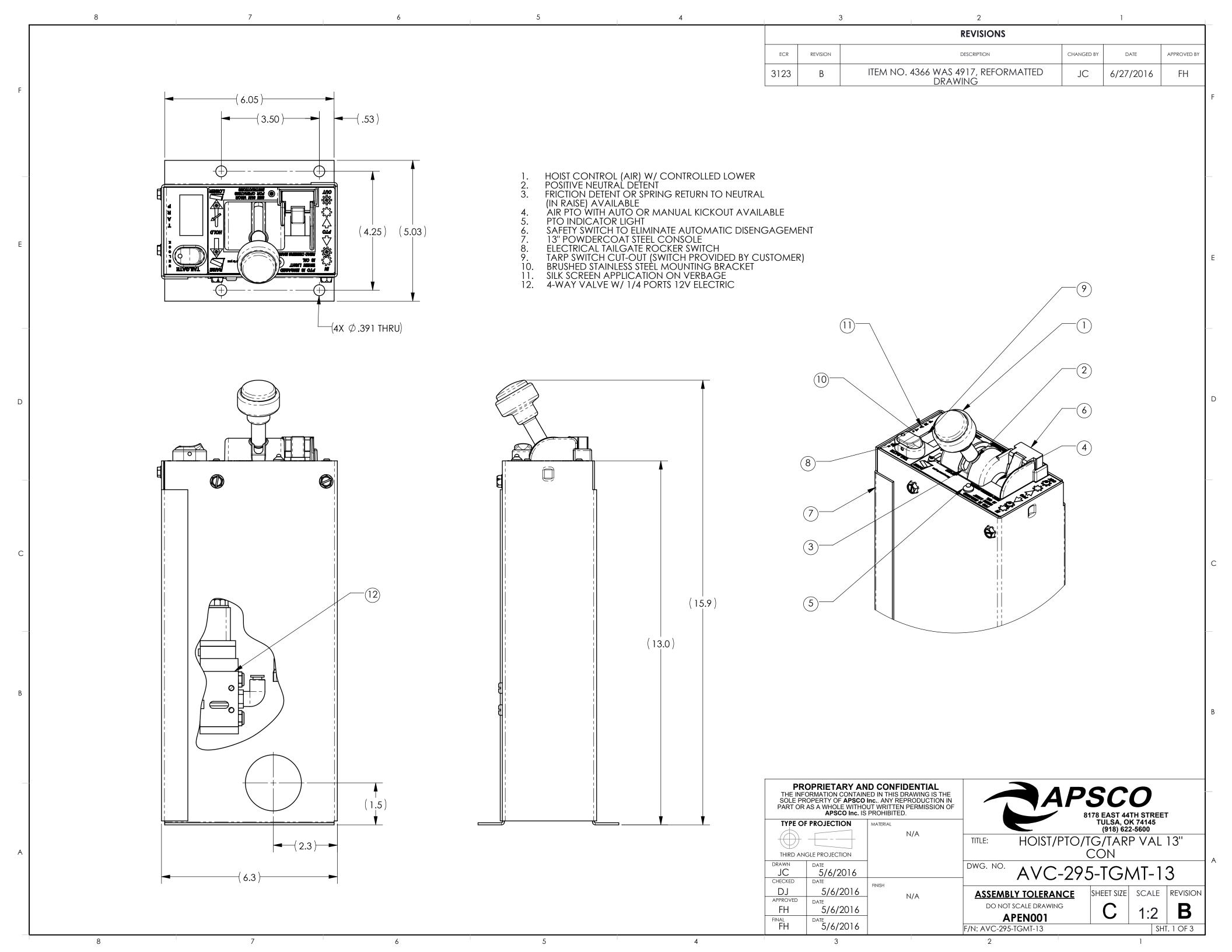
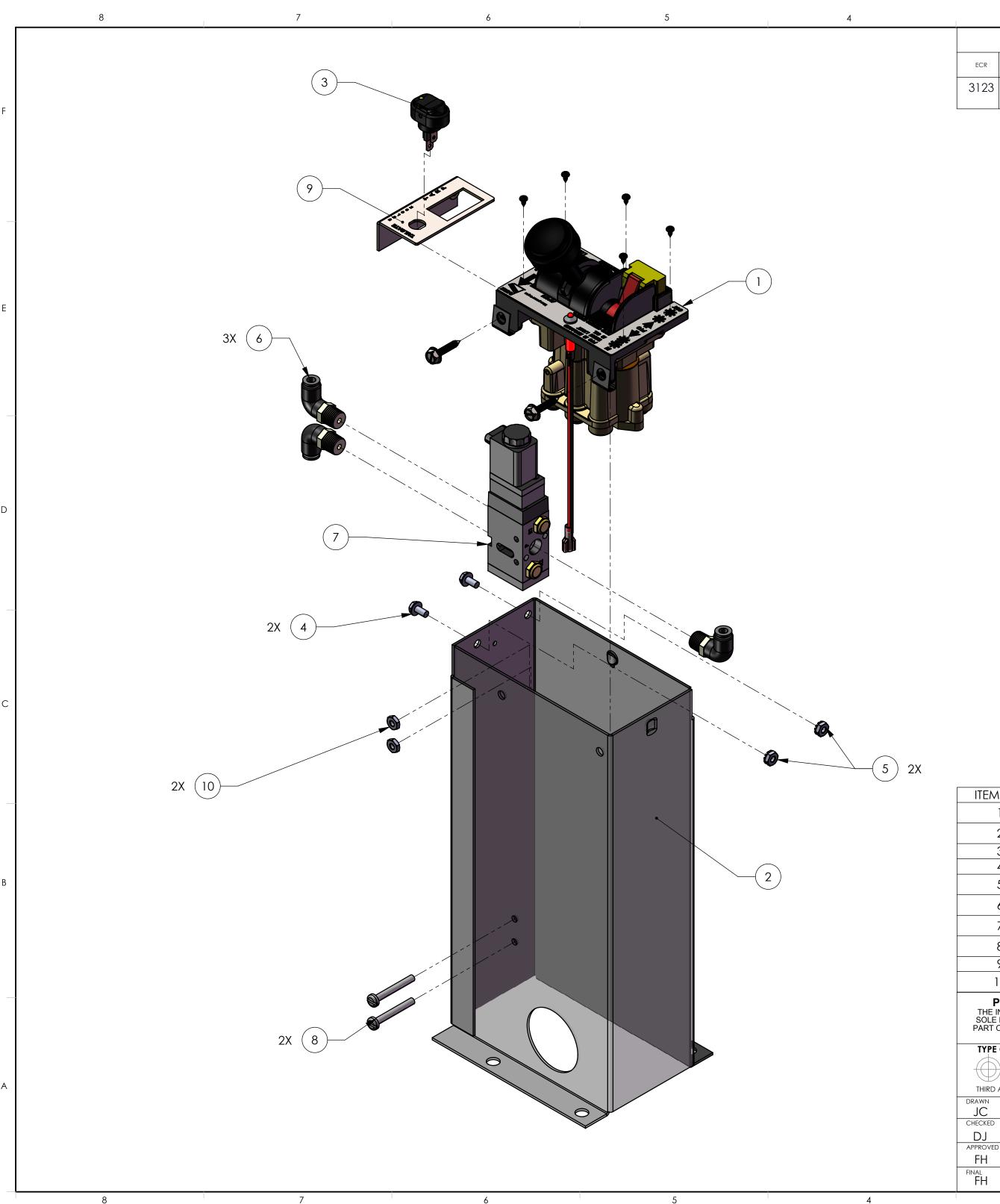


AVC-295-TGMT-13





		REVISIONS			
ECR	REVISION	DESCRIPTION	CHANGED BY	DATE	APPROVED BY
3123	В	ITEM NO. 4366 WAS 4917, REFORMATTED DRAWING	JC	6/27/2016	FH

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	AV-295	HOIST/PTO VAL APSCO REG	1
2	3239-W13	CONSOLE BASE 13" WIDE FOR TG	1
3	5582	SWITCH ROCKER AMBER LED	1
4	2447	CAPS 10-32 X 3/8 BH BLACK	2
5	4313	NUT, KEPS 10-32 UNF-2B, ZINC	2
6	3761	FITTING QC 1/4 TUBE 1/4 NPT EB	3
7	VE-2	VALVE4 WAY 1/4 NPT 12 V ELECTR	1
8	5852	CAPS 8-32 X 1 1/2 BH BLACK	2
9	5896	FACEPLATE,TAILGATE-TARP	1
10	1364	NUT 8-32 NF HEX FULL	2

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	APSCO Inc. 15	PROHIBITED.
TYPE OF	PROJECTION	MATERIAL
		N/A
THIRD AND	GLE PROJECTION	
drawn JC	DATE 5/6/2016	
CHECKED	DATE	FINISH
DJ	5/6/2016	N/A
APPROVED	DATE	1 11/7
FH	5/6/2016	
FINAL FH	5/6/2016	

	BA	PSCO  8178 EAST 44TH STREET TULSA, OK 74145 (918) 622-5600
		(0.0) 022-0000
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TITLE: HOIST/PTO/TG/TARP VAL 13" CON

DWG. NO. AVC-295-TGMT-13

<u> ISSEMBLY TOLERANCE</u>	SHEET SIZE	SCAL	E	REVISION
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AVC-295-TGMT-13			SHT.	2 OF 3

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ECR	REVISION	DESCRIPTION	CHANGED BY	DATE	APPROVED BY
3123	В	ITEM NO. 4366 WAS 4917, REFORMATTED DRAWING	JC	6/27/2016	FH

CONNECTORS AND FITTINGS					
LETTER	PART NUMBER	QUANTITY	UNITS	DESCRIPTION	
Α	4919	3	EA	CONNECTOR 16-14 AWG FEMALE- BL	
В	3758	1	EA	TEE UNION 1/4 TUBE	
С	4366	2	EA	CONNECTOR 22-18 AWG BUTT RED	

WIRES					
LETTER	PART NUMBER	LENGTH	UNITS	QUANTITY	DESCRIPTION
D	4915	15	FEET	2	WIRE 16 AWG RED
Е	4916	15	FEET	2	WIRE 16 AWG BLACK

	TUBES					
LETTER	PART NUMBER	LENGTH	UNITS	QUANTITY	DESCRIPTION	
F	1707	2	INCHES	1	TUBE 1/4 DOT BLACK	
G	1707	4	INCHES	1	TUBE 1/4 DOT BLACK	

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	APSCO Inc. IS	PROHIBITE	D.
TYPE OF	PROJECTION	MATERIAL	
			N/A
THIRD AND	GLE PROJECTION		
DRAWN	DATE		
JC	5/6/2016		
CHECKED	DATE	FINISH	
DJ	5/6/2016	TITUOTT	N/A
APPROVED	DATE		IN/A
FH	5/6/2016		
FINAL FH	5/6/2016		

A	PSCO
	8178 EAST 44TH STREET TULSA, OK 74145
	(918) 622-5600

HOIST/PTO/TG/TARP VAL 13"

CÓN DWG. NO.

AVC-295-TGMT-13 SHEET SIZE SCALE REVISION **ASSEMBLY TOLERANCE** 

DO NOT SCALE DRAWING B APEN001 F/N: AVC-295-TGMT-13 SHT. 3 OF 3



Air Power Systems Co., Inc.

8178 E. 44<sup>th</sup> St. Tulsa, OK 74145 (918) 622-5600

FAX: (918) 622-5469

# **Installation Instructions Hoist (PTO) Valve**

II-AV APSCO)A

Revision: )A, 06/12/13

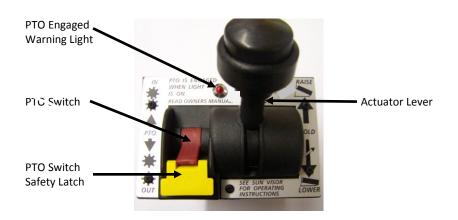
Approved By: Ken Thompson

Page 1 of 4

#### **CAB CONTROL – OPERATOR INSTRUCTIONS**

(Important – These instructions are for guidance only. They may not be complete or accurate in the context of your equipment. Please consult your bodybuilder for specific operator instructions)

## **CONTROL FEATURES**



### **HOW TO LIFT THE BODY**

Make sure the handbrake is on, the gear lever is in neutral, the actuator lever is in "HOLD", and the PTO switch is "OUT". Then,

- Unlock the tailgate (taking care to stand clear)
- Return to the cab, start the engine, and make sure the air pressure is at the level recommended by the manufacturer
- 3. Remain in the cab until the raising operation is complete
- 4. Depress the clutch\* for 4 seconds before engaging PTO
- 5. Press the safety latch and switch the PTO "IN" (the warning light will come on)
- 6. Release the clutch
- 7. Make sure no one is within the danger area (see back)
- 8. Move the actuator lever to "RAISE". Releasing pressure on the lever will stop the body lifting if the spring return is equipped
- 9. Raise the body smoothly by varying the engine revs, but never exceed 1500rpm
- 10. When the body gets to the raise angle desired, return the actuator lever to "HOLD"

\*If you have an automatic gearbox the PTO operation will be different. Refer to the PTO installer for specific instructions.

#### **HOW TO LOWER THE BODY**

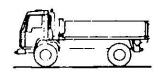
Make sure no one is in the danger area (see back). Then,

- SLOWLY move the actuator lever out of "HOLD" toward "LOWER". This will automatically disengage the PTO and the warning light will go out. If automatic PTO disengagement is not equipped, switch the PTO to "OUT" before driving away.
- Use additional caution when lowering a loaded body. Move the lever slowly until the body starts to move. Quick movements may cause the body to drop quickly and could result in equipment damage.
- 3. Regulate the speed at which the body lowers by moving the lever toward "HOLD" to slow it down or toward "LOWER" to speed the descent.
- 4. When body is down, move the lever back to "HOLD".
- 5. Lock tailgate



DO NOT DRIVE AWAY UNTIL BODY IS FULLY DOWN AND PTO IS DISENGAGED

### WHEN DRIVING

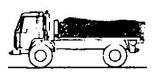






HOLD

When UNLOADED leave the cab control in "HOLD" to minimize body bounce.







LOWER
THEN HOLD

When LOADING, put the cab control in "LOWER" to insure that no oil is trapped in the cylinder and the entire load rests on the chassis. Return the control to "HOLD" when traveling.

# **SAFETY CODE**

#### **ALWAYS**

- Keep the tires at the correct pressure
- Spread the load evenly in the body
- For segmented units, make sure the trailer is coupled and in line with the cab unit
- Make sure the danger area is clear of people and obstructions (refer opposite)
- During RAISING, stay in the cab at the controls. If danger signs develop (for example: if the body starts to lean to one side or the load sticks) immediately lower the body
- Prevent the discharging load from piling up and fouling on the tailgate by driving forward VERY SLOWLY NO MORE THAN THREE FEET AT A TIME
- Just before loading, move the control lever to LOWER to insure that no oil is trapped in the cylinder and the full load rests on the chassis

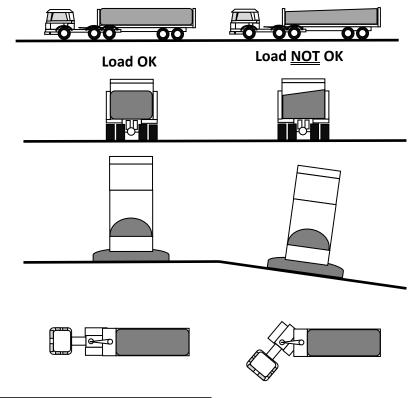
#### **EXTRA CAUTION**

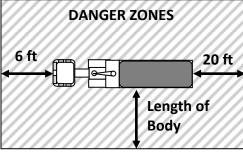
Be particularly careful in cold weather. Frost can cause wet loads to stick and discharge unevenly.

#### NEVER

- Overload
- Alter the pressure setting of the relief (overload) valve
- Put the actuator lever in RAISE unless you are actually raising
- Raise an uncoupled trailer
- Raise in high winds
- Raise on a side slope
- Raise with the body within 20 feet of overhead power lines
- Shake the load free
- Drive off with the body up or the PTO engaged. This could damage the equipment
- Leave the body up overnight
- Leave the tractor with the ignition key in
- Go under a raised LOADED body
- Go under a raised EMPTY body
- Uncouple the trailer unless the body is down and the PTO is OUT
- Steam clean the exposed cylinder tubes. This will cause corrosion
- Climb on the equipment by any means other than that provided by the manufacturer
- Raise with the tailgate closed

# **SAFETY CODE**

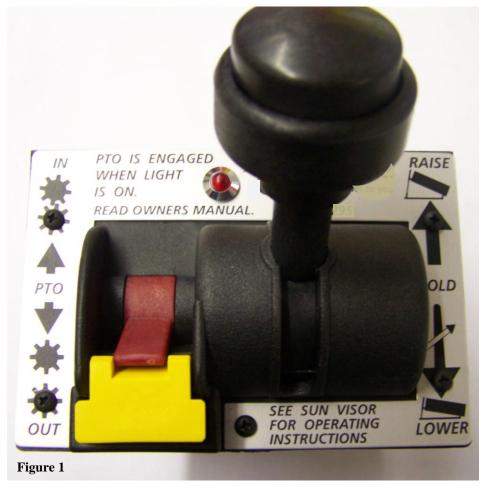


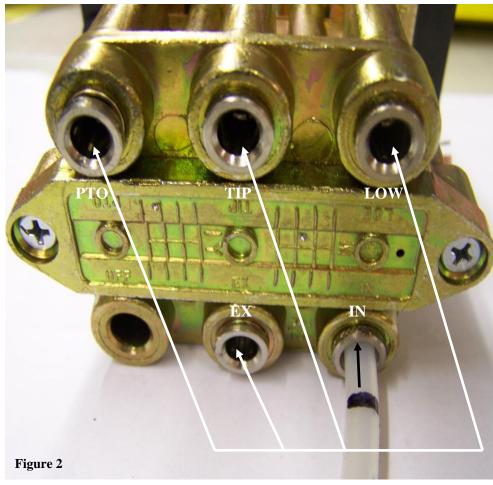


Always insure that no person, animal, or other equipment is within this area when tipping

#### **Extensions** Hoist (PTO) Valve **Tubing DMH Dead-Man Handle** C Console 8 8" Console Lift collar to move Handle 13" Console 13 Light ' to LIFT & LOWER position M Manual (Modified) -No Auto-Kickout on PTO RD+ **Non-functioning Bottom** (Fuse) Port of IN EX **Shifter** BLK -Q Q (PTO) Air control valve must be fitted inside a LOW TIP PTO waterproof housing when installed outside of driver's cab **Air Line** Supply Must be tapped into Auto PTO disengagement: pressure-protected It is important when valve fitting PTO to gearbox to check that PTO sliding wheel is air-operated into mesh and disengaged by Cylinder spring return. **PTO PTO OPERATION** Engage PTO ONLY when pump/valve lever is in HOLD Air Exhaust **Valve Pump** Air exhaust tube Depress clutch for 4 seconds to outside of cab before engaging PTO **WARNING!** PTO automatically disengages when pump/valve lever is in LOWER This piping circuit is for PRESSURE-PROTECTED air systems ONLY. Put pump/valve lever in HOLD If the air system is not pressure-protected, a pressure protection when body is down valve must be fitted into the auxiliary line recommended by the chassis manufacturer

# **Installation of Tubes in Valve Body**





Top of Valve Body.

Insert tubes a minimum 5/8" into all ports.

Note: If leaks occur, remove tube by depressing collet into Valve Body and removing tube. Examine tube for scratches, trim tube, and replace in port.

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