

WT-80

1. Winch preparation:

Remove all control linkage parts for clutch and drum brake except clutch yoke.

2 . Installation of drum brake control:

- A. Locate and drill 17/32" hole for mounting clevis. (SEE SKETCH)
- B. Bolt 1/2" clevis to winch angle. Clevis pin should be horizontal when inserted so cylinder may move freely in vertical direction (SEE SKETCH). Tighten bolt into clevis securely.
- C. Remove brake band anchor bolts, move brake band to inside of angle, install 3/4" thick lock on inside of brake band. (See Sketch below) Bolt in place using two 1/2" capscrews with lock washer and nut. (Tighten securely).

D. Install cylinder and brake band anchor bolts, move brake band to inside of angle, (SEE SKETCH). Bolt in place using two 1/2" capscrews with lock washers and nuts. Tighten securely.

Install cylinder by sliding

- A. Make sure clutch is engaged, pin the piston rod clevis to the clutch yoke (SEE SKETCH).